1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product information

Trade name : 830-7216 CAL-TINT®II PHTHALO BLUE
Use of the Substance / Preparation : Aqueous colorant
Company : Chromaflo Technologies Corporation
           2600 Michigan Avenue
           Ashtabula, OH 44005-0816
           USA
Telephone : 440-997-5137
Telefax : 440-992-3613

US: CHEMTREC EMERGENCY NUMBER : 800-424-9300
CANADA: CANUTEC EMERGENCY NUMBER : 613-996-6666
Product Regulatory Services : 440-536-9691

2. HAZARDS IDENTIFICATION

*** EMERGENCY OVERVIEW ***

Form-paste  Color-blue  Odor-Glycol odor.

CAL-TINT colorants may cause eye, skin and respiratory tract irritation.
May be harmful if swallowed.

POTENTIAL HEALTH EFFECTS

Eye contact
Severely irritating.
May cause tearing, reddening and/or swelling.
May injure eye tissue if not removed promptly.

Skin Contact
Severely irritating.

Inhalation
May cause respiratory tract irritation.
Overexposure to aerosols or mists containing ethylene glycol may cause lung irritation. See exposure limit (section 8).

Ingestion
May be harmful if swallowed.
Ingestion of ethylene glycol may cause abdominal discomfort or pain, nausea, vomiting, dizziness, drowsiness, irritability and central nervous system effects. Swallowing large volumes of ethylene glycol causes severe kidney damage and cardiopulmonary effects (metabolic acidosis) which may be fatal. The human oral lethal dose is approximately 1.6 g/kg. Ingestion of ethylene glycol can cause neurological impairment. Repeated ingestion of ethylene glycol can cause bone marrow, liver, and sperm effects. Ingestion of excessive amounts of diethylene glycol causes abdominal discomfort or pain, nausea, vomiting, dizziness, central nervous system effects, kidney damage and cardiopulmonary effects (metabolic acidosis) which may be fatal (estimated human oral lethal dose, 1.0 to 1.2 g/kg) and may cause liver effects.

**Chronic Health Hazard**

Ethylene glycol may aggravate an existing kidney disease. Repeated skin contact with ethylene glycol may, in a very small proportion of cases, cause sensitization with the development of allergic contact dermatitis. The incidence is significantly less than 1% with the undiluted material. Repeated inhalation of ethylene glycol mist may produce signs of central nervous system involvement, particularly dizziness and drowsiness. Short term exposures to talc may cause lung irritation. Long term excessive exposure to talc dust may cause talcosis, a pulmonary fibrosis which in turn may lead to severe and permanent damage to the lungs. NTP Toxicology and Carcinogenesis Studies of Talc revealed that there is some evidence of carcinogenic activity in male rats and clear evidence of carcinogenic activity in female rats. There was no evidence of carcinogenic activity in male or female mice. Overexposure to crystalline silica dust causes lung effects. There is sufficient evidence in humans for the carcinogenicity of inhaled crystalline silica (IARC 1,OSHA). Crystalline Silica has been assigned the A2 carcinogen designation by ACGIH, suspected human carcinogen. Repeated inhalation of crystalline silica may cause kidney disease, auto-immune disease, and lymph node effects. Because this product is a free-flowing liquid or paste, dust inhalation is not an expected route of exposure.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

**Information on ingredients / Hazardous components**

- **Talc, Magnesium silicate hydrate**
  - CAS-No. 14807-96-6
  - Percent (Wt./Wt.) 30 - 60%

- **Ethanediol; ethylene glycol**
  - CAS-No. 107-21-1
  - Percent (Wt./Wt.) 10 - 30%

- **Diethylene glycol**
  - CAS-No. 111-46-6
  - Percent (Wt./Wt.) 5 - 10%

- **Copper phthalocyanine**
  - CAS-No. 147-14-8
  - Percent (Wt./Wt.) 5 - 10%

- **NJTSR No.56705700001-5024P**
  - CAS-No.Trade Secret
  - Percent (Wt./Wt.) 5 - 10%

- **NJTSR No.56705700001-5704P**
  - CAS-No. Trade Secret
  - Percent (Wt./Wt.) 1 - 5%

- **Silica, crystalline (quartz)**
  - CAS-No. 14808-60-7
  - Percent (Wt./Wt.) 0.1 - 1%
Other information

This material is classified as hazardous under OSHA regulations.

4. FIRST AID MEASURES

Inhalation
If inhaled, remove to fresh air. If breathing is difficult, give oxygen. If unconscious, evaluate the need for artificial respiration. Get immediate medical attention.

Skin contact
Immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Obtain medical attention. Wash clothing before reuse. Destroy or thoroughly clean contaminated shoes before reuse.

Eye contact
Hold eyelids apart and flush eyes with plenty of water for at least 15 minutes. Get medical attention.

Ingestion
If swallowed, get medical attention immediately. Only induce vomiting if directed by a physician. Never give anything by mouth to an unconscious person.

5. FIRE-FIGHTING MEASURES

Flash point
not determined
Method: No information available.

Lower explosion limit
not determined

Upper explosion limit
not determined

Autoignition temperature
not determined

Suitable extinguishing media
In case of fire, use water (flood with water), dry chemical, CO2 or "alcohol" foam.

Specific hazards during fire fighting
Contains material that can burn in fire if contained water is evaporated by heat or fire.

Further information
As in any fire, wear self-contained positive-pressure breathing apparatus, (MSHA/NIOSH approved or equivalent) and full protective gear. Containers can build up pressure if exposed to heat (fire). Cool with water spray.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions
Wear personal protective equipment; see section 8.
Environmental precautions
Obey relevant local, state, provincial and federal laws and regulations. Do not contaminate any lakes, streams, ponds, groundwater or soil.

Methods for cleaning up
Ventilate area. Absorb spill with inert material and place in a chemical waste container.

7. HANDLING AND STORAGE

Handling

Safe handling advice
Avoid contact with eyes, skin and clothing. Use with adequate ventilation. Avoid breathing vapor or mist. Follow all MSDS/label precautions even after container is emptied because it may retain product residues. Wash thoroughly after handling.

Storage

Requirements for storage areas and containers
Keep in a dry, cool place.
Keep container closed when not in use.
Residual vapors might explode on ignition; do not apply heat, cut, drill, grind or weld on or near this container.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Component occupational exposure guidelines

- ethanediol; ethylene glycol
  CAS-No. 107-21-1
  Control parameters 100 mg/m3 Ceiling Limit Value:(ACGIH)
  Aerosol.
  40 ppm Ceiling Limit Value:(US CA OEL)
  100 mg/m3
  Vapor.

- Talc, Magnesium silicate hydrate
  CAS-No. 14807-96-6
  2 mg/m3 Time Weighted Average (TWA):(ACGIH)
  Respirable fraction.
The value is for particulate matter containing no asbestos and <1% crystalline silica.
  2 mg/m3 Time Weighted Average (TWA)
  Permissible Exposure Limit (PEL):(US CA OEL)
  Respirable dust.
  20 millions of particles per cubic foot of air Time Weighted Average (TWA):(Z3)
  2.4 millions of particles per cubic foot of air
Respirable. The exposure limit is calculated from the equation, 250/(%SiO2+5), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher exposure limits.

0.1 mg/m³ Time Weighted Average (TWA);(Z3)
Respirable.

The exposure limit is calculated from the equation, 10/(%SiO2+2), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher exposure limits.

0.3 mg/m³ Time Weighted Average (TWA);(Z3)
Total dust.
The exposure limit is calculated from the equation, 30/(%SiO2+2), using a value of 100% SiO2. Lower values of % SiO2 will give higher exposure limits.

Silica, crystalline (quartz)

CAS-No. 14808-60-7
0.05 mg/m³ Time Weighted Average (TWA);(ACGIH)
Respirable particles.

0.1 mg/m³ Time Weighted Average (TWA)
Permissible Exposure Limit (PEL);(US CA OEL)
Respirable dust.

0.3 mg/m³ Time Weighted Average (TWA)
Permissible Exposure Limit (PEL);(US CA OEL)
Total dust.

2.4 millions of particles per cubic foot of air Time Weighted Average (TWA);(Z3)
Respirable.
The exposure limit is calculated from the equation, 250/(%SiO2+5), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher exposure limits.

0.1 mg/m³ Time Weighted Average (TWA);(Z3)
Respirable.
The exposure limit is calculated from the equation, 10/(%SiO2+2), using a value of 100% SiO2. Lower percentages of SiO2 will yield higher exposure limits.

0.3 mg/m³ Time Weighted Average (TWA);(Z3)
Total dust.
The exposure limit is calculated from the equation, 30/(%SiO2+2), using a value of 100% SiO2. Lower values of % SiO2 will give higher exposure limits.

0.025 mg/m³ Time Weighted Average (TWA);(ACGIH)
Respirable fraction.

Other information

The exposure value for ethylene glycol is given as an aerosol.
The AIHA WEEL for diethylene glycol is 50 PPM for total vapor and aerosol and 10 mg/m³ for aerosol alone (eight hour time-weighted averages).
The OSHA TWA and ACGIH TWA exposure values for talc are for asbestos free talc expressed as millions of particles per cubic foot (mppcf). The exposure value for crystalline silica is for the respirable fraction.

**Engineering measures**
Use only in well-ventilated areas.

**Personal protective equipment**

**Respiratory protection**
A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 or applicable federal/provincial requirements must be followed whenever workplace conditions warrant respirator use. NIOSH's "Respirator Decision Logic" may be useful in determining the suitability of various types of respirators.

**Hand protection**
Use impermeable gloves.

**Eye protection**
Chemical resistant goggles must be worn.

**Skin and body protection**
A safety shower and eye wash fountain should be readily available.
To identify additional Personal Protective Equipment (PPE) requirements, it is recommended that a hazard assessment in accordance with the OSHA PPE Standard (29CFR1910.132) be conducted before using this product.

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**9. PHYSICAL AND CHEMICAL PROPERTIES**

**Appearance**

- **Form**: paste
- **Color**: blue
- **Odor**: Glycol odor.

**Safety data**

- **pH**: 8.0 - 9.2
- **Boiling point/range**: > 100 °C
- **Flash point**
  - **Method**: No information available.
  - **Not determined**
- **Autoignition temperature**: not determined
- **Lower explosion limit**: not determined
- **Upper explosion limit**: not determined
- **Relative density**: 1.4
- **Solubility/qualitative**: Solubility in water: Dispersible.
- **Viscosity, dynamic**: 70 - 90 KU (25 ºC)
Solvents and Volatiles Data

<table>
<thead>
<tr>
<th>% VOC (gm/l)</th>
<th>630</th>
</tr>
</thead>
</table>

Evaporation rate

Slower than butyl acetate

## 10. STABILITY AND REACTIVITY

### Conditions to avoid
Not applicable.

### Materials to avoid
- strong acids, oxidizing substances
- sodium hypochlorite

## 11. TOXICOLOGICAL INFORMATION

### Component: Acute oral toxicity

- ethanediol, ethylene glycol
  - LD50 Rat (female): 4000 mg/kg

- Diethylene glycol
  - LD50 Rat: 20760 mg/kg

- Copper phthalocyanine
  - LD50 Rat: > 5000 mg/kg

- NJTSR No.56705700001-5024P
  - Trade Secret
  - LD50 Rat: 1900 mg/kg

- NJTSR No.56705700001-5704P
  - Trade Secret
  - LD50 Rat: 5700 mg/kg

### Component: Acute dermal toxicity

- ethanediol, ethylene glycol
  - LD50 Rabbit: 10500 mg/kg

- Diethylene glycol
  - LD50 Rabbit: 13300 mg/kg

- NJTSR No.56705700001-5024P
  - Trade Secret
  - LD50 Rabbit: 1110 mg/kg

- Talc, Magnesium silicate hydrate
  - 14807-96-6

- data sheet of the supplier
**Inhalation Rat(male)**

- **Testing period:** 791 d
- **LOAEL:** 0.006 mg/l
- **Target organ/effect:** Lungs

**Component Carcinogenicity Assessment**

- **Talc, Magnesium silicate hydrate 14807-96-6**
  - Short term exposures to talc may cause lung irritation. Long term excessive exposure to talc dust may cause talcosis, a pulmonary fibrosis which in turn may lead to severe and permanent damage to the lungs.
  - NTP Toxicology and Carcinogenesis Studies of Talc revealed that there is some evidence of carcinogenic activity in male rats and clear evidence of carcinogenic activity in female rats. There was no evidence of carcinogenic activity in male or female mice.

**Component Teratogenicity Assessment**

- **ethanediol; ethylene glycol 107-21-1**
  - Ethylene glycol has been shown to produce dose-related teratogenic effects in rats and mice when given by gavage or in drinking water at high concentrations or doses. However, there is currently no available information to suggest that ethylene glycol has caused birth defects in humans.

**Component General Toxicity Information**

- **ethanediol; ethylene glycol 107-21-1**
  - Ethylene glycol may aggravate an existing kidney disease. Repeated skin contact with ethylene glycol may, in a very small proportion of cases, cause sensitization with the development of allergic contact dermatitis. The incidence is significantly less than 1% with the undiluted material.
  - Repeated inhalation of ethylene glycol mist may produce signs of central nervous system involvement, particularly dizziness and drowsiness.

- **Diethylene glycol 111-46-6**
  - According to long-term animal inhalation studies, very high concentrations of diethylene glycol vapors caused central nervous system effects in mice and rats. However, an extensive review of the literature shows that no such effects have been documented in humans (Patty's Industrial Hygiene and Toxicology, 1982, Third Revised Ed., Vol 2c, p 3838).
  - In a continuous breeding study of mice, continued ingestion of large amounts of diethylene glycol (6 g/kg/day) caused an adverse effect on fertility and some embryotoxic and fetotoxic effects concurrent with some maternal toxicity. The relevance of these very high doses to humans is uncertain.
NJTSR No.56705700001-5024P
Trade Secret
An ingredient in this product has been shown to cause developmental toxicity in laboratory animals in the presence of maternal toxicity.

Silica, crystalline (quartz)
14808-60-7
Chronic inhalation of crystalline silica dust may cause kidney disease, auto-immune disease, and lymph node effects in humans. Crystalline silica has shown positive results in "in vitro" screening tests for mutagenicity.

12. ECOLOGICAL INFORMATION
General Ecological Information No ecotoxicological studies are available.

13. DISPOSAL CONSIDERATIONS
WASTE DISPOSAL
Advice on disposal Waste must be disposed of in accordance with federal, state, provincial and local regulations. CONTAINER DISPOSAL: Empty containers by removing the top and inverting to allow all free-flowing product to drain. To meet regulatory criteria, the container is considered empty when less than 3% remains in the container. Additional special handling is not typically required and the empty container can be discarded with other non-hazardous trash. Note: Local disposal regulations may be more stringent and require additional restrictions or precautions. Customers should check with their local disposal company, municipal or state authority. Recycle of plastic or metal containers may require clean rather than empty containers. In this case the containers can be rinsed with water until the containers are considered generally product free.

14. TRANSPORT INFORMATION
D.O.T. Road/Rail
Class 9
UN-No 3082
Packing group III
Proper shipping name Environmentally hazardous substance, liquid, n.o.s.
Loading instructions/Remarks
IATA_C Not dangerous according to transport regulations.
IATA_P Not dangerous according to transport regulations.
IMDG Not dangerous according to transport regulations.
CFR_INWTR USA: Not regulated for transport when package contains less than the
15. REGULATORY INFORMATION

Information on ingredients / Non-hazardous components

This product contains the following non-hazardous components:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Percent (Wt./Wt.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>10 - 30 %</td>
</tr>
<tr>
<td>Chlorite</td>
<td>1318-59-8</td>
<td>1 - 5 %</td>
</tr>
</tbody>
</table>

US Federal Regulations

OSHA
If listed below, chemical specific standards apply to the product or components:

- None listed

Clean Air Act Section (112)
If listed below, components present at or above the de minimus level are hazardous air pollutants:

- ethanediol; ethylene glycol
  CAS-No. 107-21-1

CERCLA Reportable Quantities
If listed below, a reportable quantity (RQ) applies to the product based on the percent of the named component:

- ethanediol; ethylene glycol
  CAS-No. 107-21-1
  Reportable Quantity 20163 lbs

SARA Title III Section 311/312 Hazard Categories
The product meets the criteria only for the listed hazard classes:

- Acute Health Hazard
- Chronic Health Hazard

SARA Title III Section 313 Reportable Substances
If listed below, components are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:

- ethanediol; ethylene glycol
  CAS-No. 107-21-1
Toxic Substances Control Act (TSCA)
If listed below, non-proprietary substances are subject to export notification under Section 12 (b) of TSCA:

- None listed

Other US Federal Regulatory Information
Note: Silica, crystalline (airborne particles of respirable size) is listed as a carcinogen under California Proposition 65. However, the physical form of this product (a free flowing paste) precludes exposure to airborne particles of respirable size.

State Regulations

California Proposition 65

A warning under the California Drinking Water Act is required only if listed below:

WARNING! This product contains a chemical known in the State of California to cause cancer.

- Silica, crystalline (quartz)
  CAS-No. 14808-60-7

International Chemical Inventory Status

Unless otherwise noted, this product is in compliance with the inventory listing of the countries shown below. For information on listing for countries not shown, contact the Product Regulatory Services Department.

- Europe (EINECS/ELINCS) Listed/registered
- USA (TSCA) Listed/registered
- Canada (DSL) Listed/registered
- Australia (AICS) Listed/registered
- Japan (MITI) Not listed/Not registered
- Korea (TCCL) Not listed/Not registered
- Philippines (PICCS) Listed/registered
- China Listed/registered
- New Zealand Listed/registered

16. OTHER INFORMATION

HMIS Ratings

Health : 2*
Flammability : 1
Physical Hazard : 0
Further information

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.